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Service Tips and Best Practices

2019-2009 Ford and Lincoln Sedan and SUV Rear Upper Control Arm Spherical Bushing Bolt

Brand	Supreme	Product	Control Arm and Control Arm Bushing	Date	November 2021
Part Number(s)	CMS401203/CMS401204/MS404320				

When ordering Mevotech replacement rear upper control arms with the part numbers CMS401203 and CMS401204 for the vehicle applications listed below, it is important for the Professional Technician to note that the bushing bolt is not pre-torqued out of the box.

This bolt is provided loose, so the bushing can be more easily manipulated during installation of the control arm (**see Figure 1**). This bolt will require final fastening with the proper torque value and suspension loaded to the correct ride height.

It is also important to note that this bushing must be installed using the correct orientation, by following the etched instructions and directional indicator on the bushing housing (**see Figure 2**). The top surface of the bushing must be parallel to the top surface of the control arm.

Application(s)
2019-2011 Ford Explorer
2019-2009 Ford Flex
2019-2013 Ford Police Interceptor Sedan
2019-2013 Ford Police Interceptor Utility
2018-2014 Ford Special Service Police Sedan
2019-2010 Ford Taurus
2016-2009 Lincoln MKS
2019-2010 Lincoln MKT



Figure 1. Bushing bolt (circled above) must be correctly torqued after fitting control arm to vehicle



Figure 2. Directional instructions and indicator (circled left). A new anti-corrosion coated bushing to control arm bolt with pre-applied thread locking compound is included with the above-referenced part numbers

Always refer to the factory service manual for correct diagnostic procedures, component removal and installation methods, as well as fastening torque values and procedures where applicable. Only use a calibrated torque wrench for final fastening.

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